



# TROUBLESHOOTING AND ENGINEERING OF ANTIBODY CONSTRUCTS - PART I

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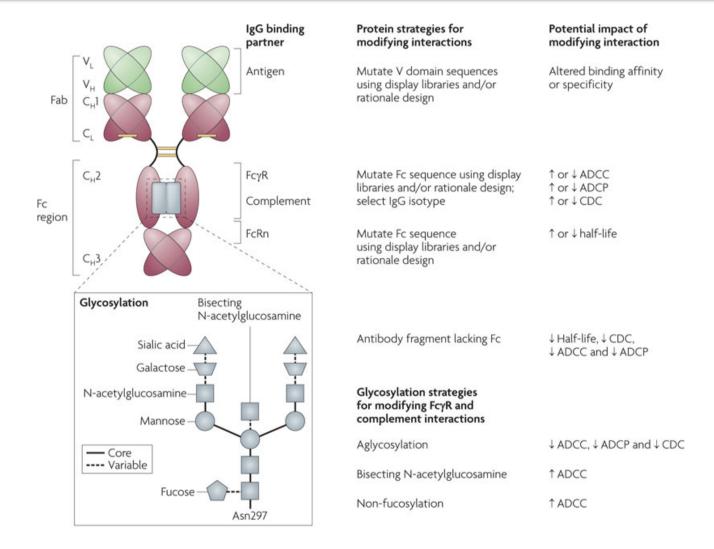
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### **Outline**

- Antibody fragments as building blocks for multivalent and multi-specific targeting constructs
- Source of antibody fragments: human antibodies and humanization of non-human antibodies
- Sequence variability and biophysical properties of human antibody variable domains
- Sequence and structural features that lead to unstable and aggregation-prone antibody domains
- Influence of domain interactions on the stability of antibody constructs
- Generalizable approaches to "repairing" poorly behaved antibody domains
- Discussion

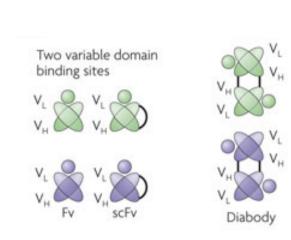


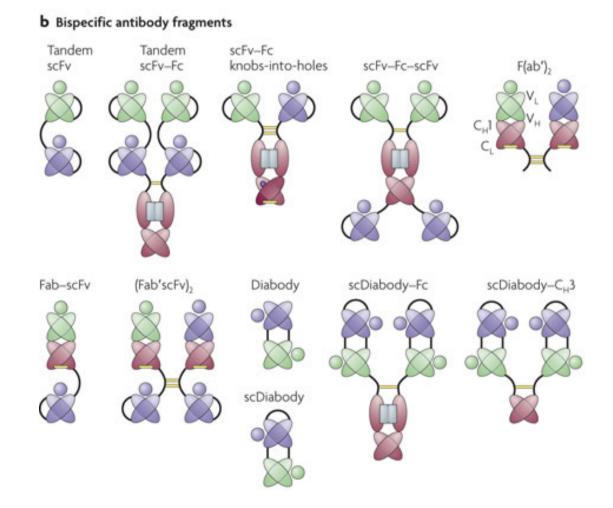
## Full-length IgG





# scFv as building blocks for multivalent constructs



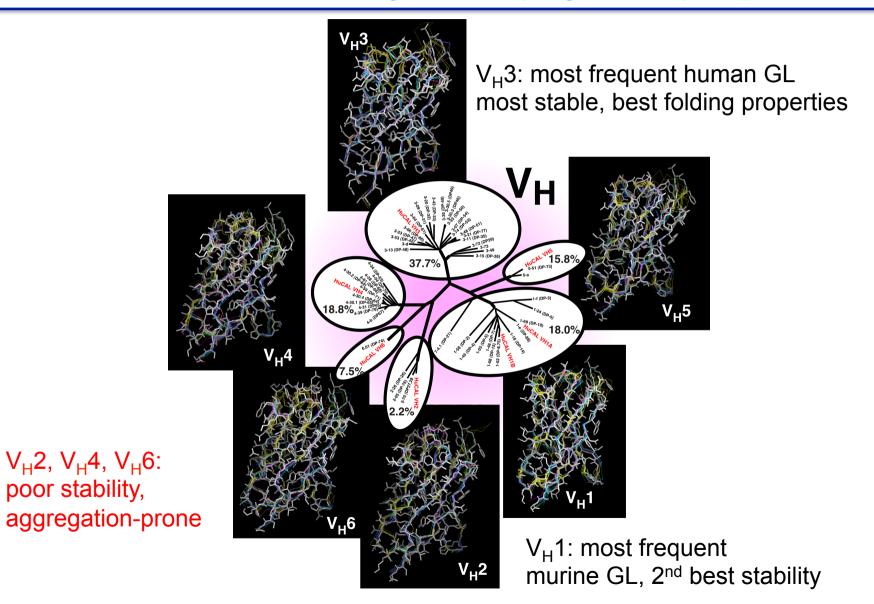




# **Antibody Library or Immune Repertoire Selection Selected Binders Screening Specificity/Affinity/Selectivity** Characterization **Epitopes, Biology Humanization**, reformatting **Biophysical Properties** Leads



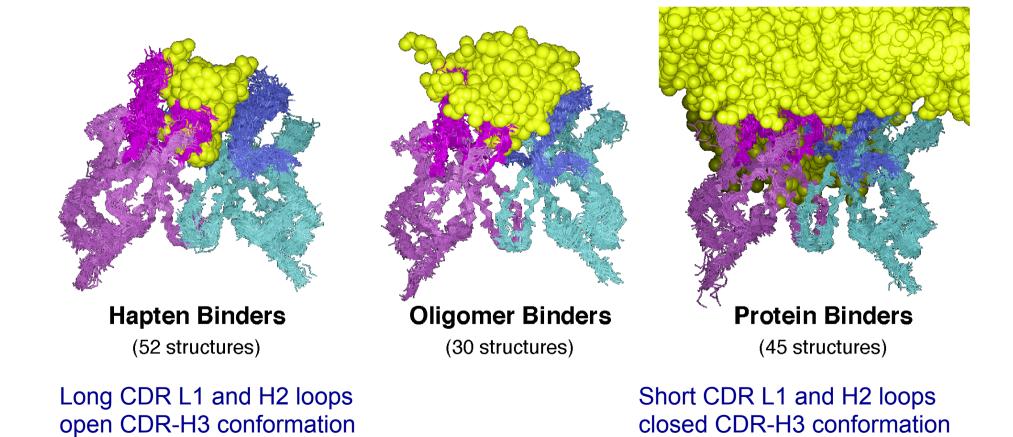
# Different V<sub>H</sub> families differ widely in biophysical properties





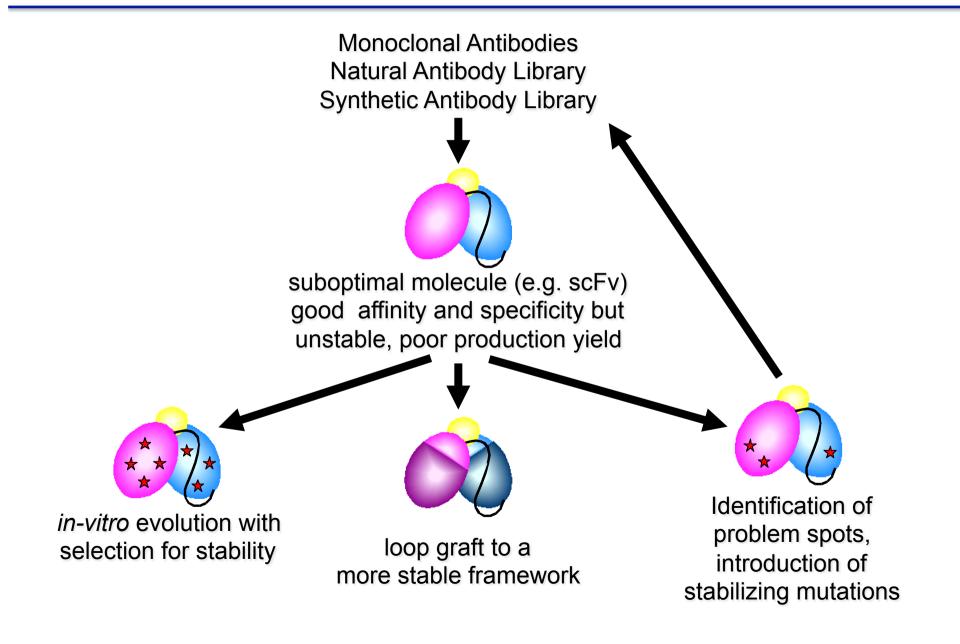
## Why not just use the best framework?

Sequence features characteristic of particular germline families govern both stability and antigen binding characteristics





## **Strategies of Stabilization**





## Sources of antibody fragments

Non-human antibodies need reengineering both for humanization and stabilization

Human repertoire libraries no need for humanization, but may need stability engineering

Synthetic human antibody libraries could be built based on stability-enhanced domain frameworks

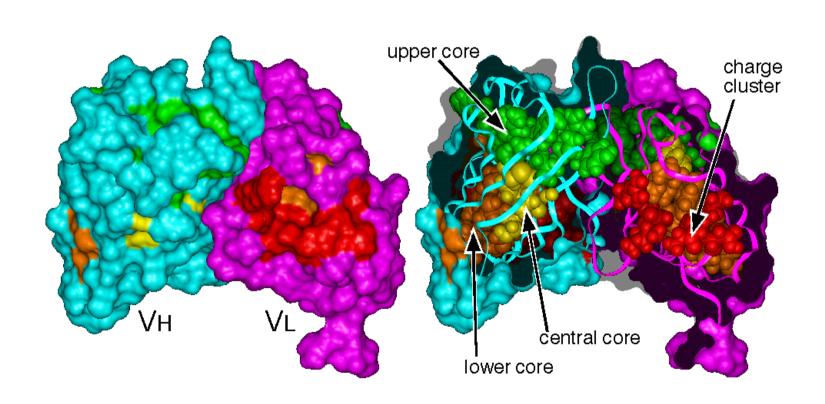
### **Humanization**

- Iteratively replace subsequences of the murine antibody variable domain by closest subsequence from the human repertoire, checking for T-cell epitopes
- Graft CDR regions to closest human framework
- Graft CDR regions to most stable framework

Going for the human sequence closest to the original one is least likely to cause problems with affinity loss, but may result in stability problems



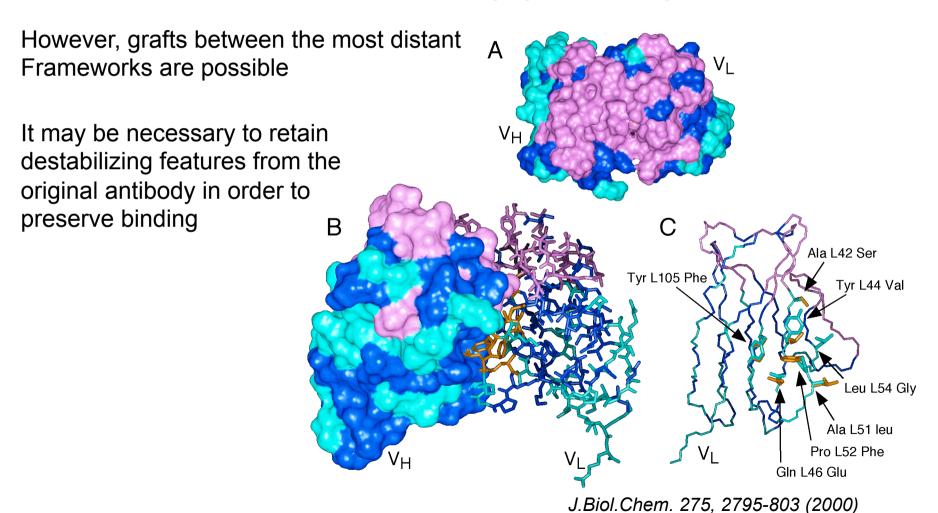
# **Domain Anatomy**





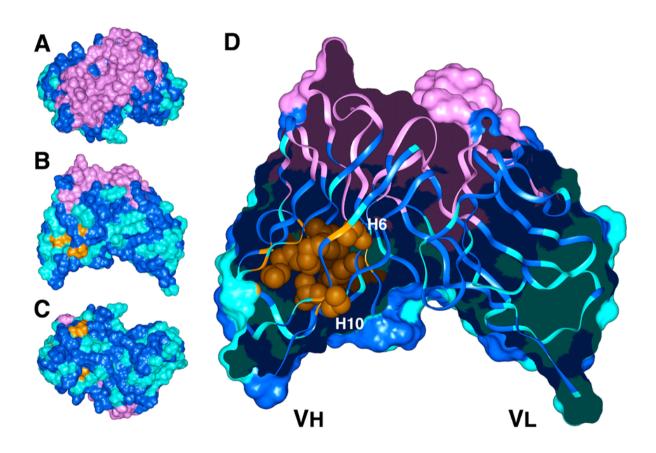
## **CDR-Graft**

The most closely related human and murine antibody sequence are more similar than the sequences of two antibodies belonging to different germline sequences





## **Mismatch in CDR-Grafts**



Although the huVH3 consensus domain is the most stable, grafts from VH1-like domains are less stable than expected



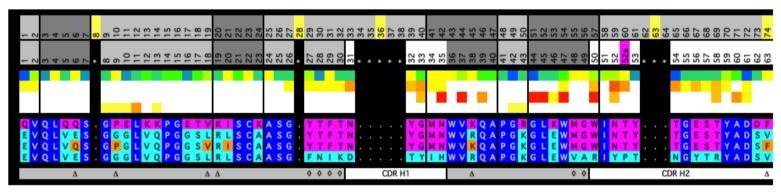
#### VH

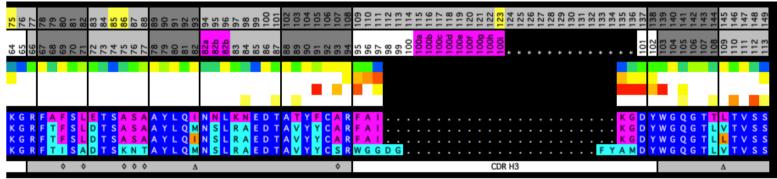
AHo

#### Kabat VH

rel. Accessibility Antigen Interface VL/VH interface VH/CH

> MOC31 4D5MOC-A 4D5MOC-B 4D5 CDR Kabat





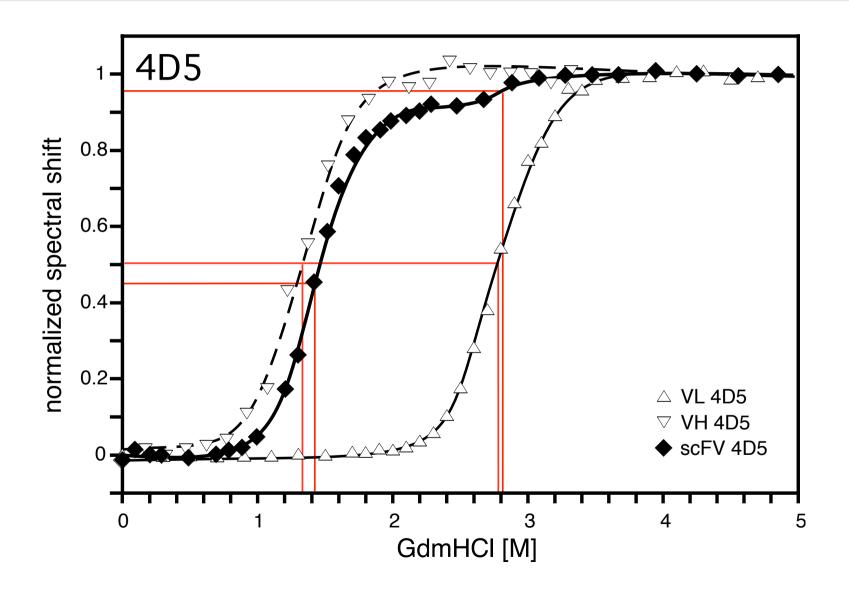
#### AHo

#### Kabat VH

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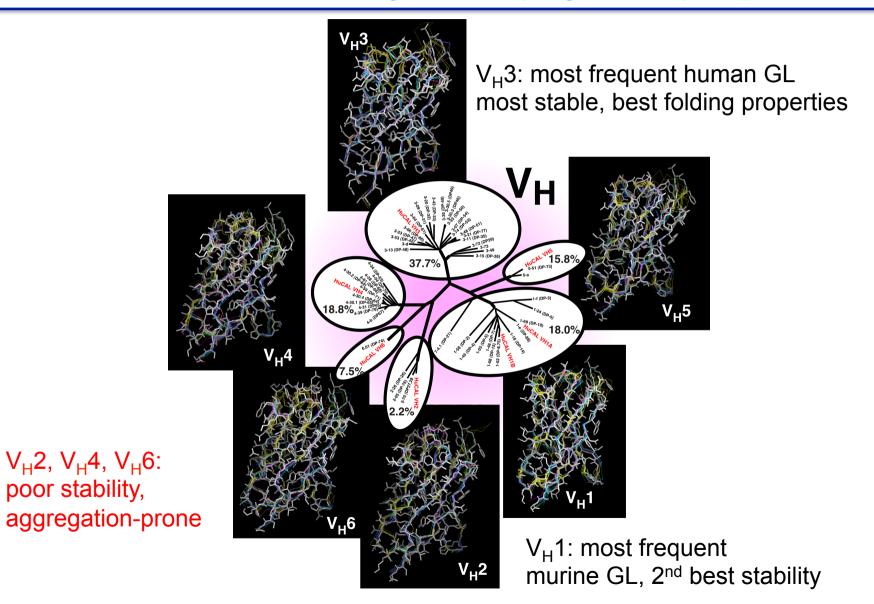
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CDR Kabat





# Different V<sub>H</sub> families differ widely in biophysical properties



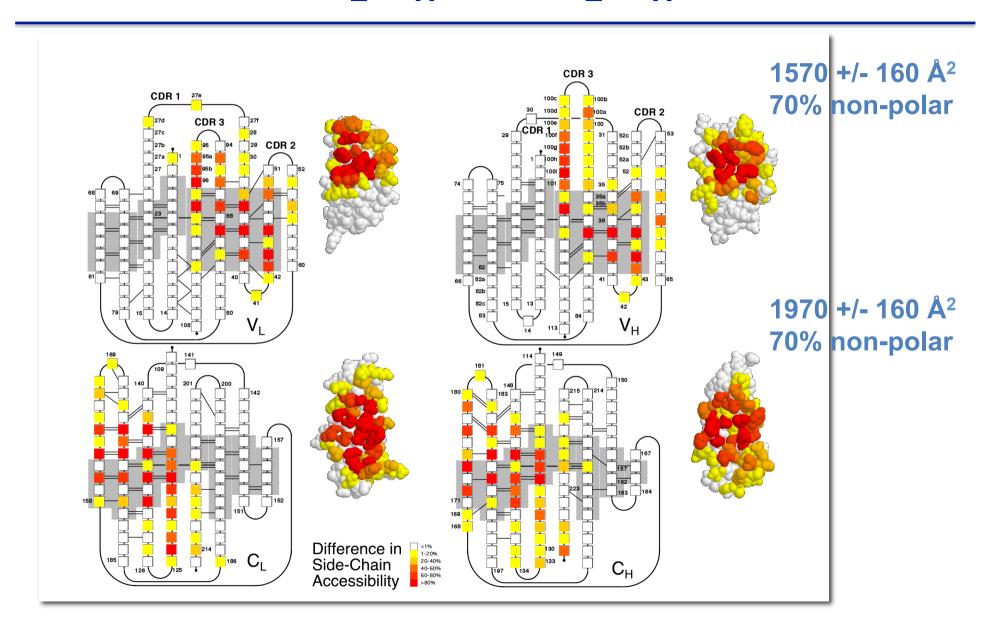


# Stability of human consensus domains

Domain	yield mg/L <sub>OD10</sub>	oligomeric state	T <sub>m</sub> °C	[GdmHCl] <sub>50</sub> M	∆G(H <sub>2</sub> O) kJ/mol	m kJ L/mol²
hV <sub>L</sub> к1	4.5	monomer	64	2.1	29	14
$hV_{L}\kappa 2$	14.2	monomer	63	1.5	25	16
hV <sub>L</sub> κ3	17.1	monomer	<b>73</b>	2.3	35	15
$hV_{L}\kappa 4$	9.6	mono+dimer	58	1.5	n.d.	n.d.
hV <sub>L</sub> λ1	0.3	monomer	64	2.1	24	11
$hV_L$ λ2	1.9	monomer	50	1.0	16	16
$hV_L\lambda 3$	0.8	mono+dimer	49	0.9	15	16
_						
Domain	yield mg/L <sub>OD10</sub>	oligomeric state	T <sub>a</sub> °C	[GdmHCl] <sub>50</sub>	∆G(H₂O) kJ/mol	m kJ L/mol <sup>2</sup>
Domain hV <sub>H</sub> 1a	1	_	<del></del>		` = '	
	mg/L <sub>OD10</sub>	state	°C	M	kJ/mol	kJ L/mol <sup>2</sup>
hV <sub>H</sub> 1a	mg/L <sub>OD10</sub>	state	°C 41	M 1.5	kJ/mol	kJ L/mol <sup>2</sup>
hV <sub>H</sub> 1a	1.0 1.2	state monomer monomer	°C 41 51	M 1.5 2.1	kJ/mol 14 26	10 13
hV <sub>H</sub> 1a hV <sub>H</sub> 1b hV <sub>H</sub> 2	mg/L <sub>OD10</sub> 1.0 1.2 refolded	monomer monomer n.d.	°C 41 51 45	M 1.5 2.1 1.4	kJ/mol 14 26 n.d.	kJ L/mol <sup>2</sup> 10 13 n.d.
hV <sub>H</sub> 1a hV <sub>H</sub> 1b hV <sub>H</sub> 2 hV <sub>H</sub> 3	mg/L <sub>OD10</sub> 1.0 1.2 refolded 2.4	monomer monomer n.d. monomer	°C 41 51 45 65	M 1.5 2.1 1.4 3.0	kJ/mol 14 26 n.d. 53	kJ L/mol <sup>2</sup> 10 13 <i>n.d.</i> 18

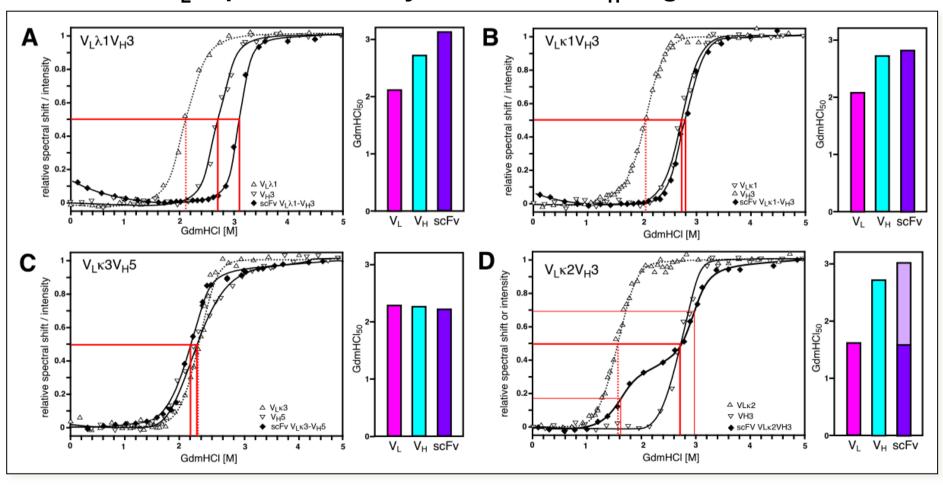


# **V<sub>L</sub>/V<sub>H</sub>** and **C<sub>L</sub>/C<sub>H</sub>** Interface



# Single chain fragments

# $V_H3$ paired with any of the seven $V_L$ fragments $V_L \kappa 3$ paired with any of the seven $V_H$ fragments





scFv	yield mg/L <sub>OD10</sub>	rel. yield %	% soluble	oligomeric state	[GdmHCl] <sub>50</sub> scFv V <sub>L</sub> V <sub>H</sub>	[GdmHCl] <sub>50</sub> isol. domains V <sub>L</sub> V <sub>H</sub> *
<b>V</b> <sub>L</sub> κ <b>1-V</b> <sub>H</sub> <b>3</b>	2.6	40	50	monomer	2.8	2.1 2.7
$V_L \kappa 2 - V_H 3$	2.6	40	20	monomer	1.6 2.9	1.5 <b>2.7</b>
$V_L \kappa 3 - V_H 3$	6.5	100	30	monomer	2.8	2.3 2.7
$V_L \kappa 4 - V_H 3$	5.2	80	40	monomer	2.0 2.8	1.5 2.7
<b>V</b> <sub>L</sub> λ1- <b>V</b> <sub>H</sub> 3	7.8	120	40	mono/dimer	3.0	2.1 2.7
$V_L \lambda 2 - V_H 3$	5.9	90	10	mono/dimer	2.9	1.0 2.7
$V_L \lambda 3 - V_H 3$	3.6	60	10	mono/dimer	2.8	0.9 2.7
V <sub>L</sub> κ3-V <sub>H</sub> 1a	11.1	170	10	mono/dimer	2.8 1.8	2.3 1.2
V <sub>L</sub> κ3-V <sub>H</sub> 1b	12.4	190	20	monomer	3.0 2.4	<b>2.3 1.8</b>
$V_L \kappa 3 - V_H 2$	2.6	40	90	monomer	2.8 1.5	<b>2.3 1.6</b>
$V_L \kappa 3 - V_H 3$	6.5	100	30	monomer	2.8	2.3 2.7
$V_L$ $\kappa$ 3- $V_H$ 4	2.6	40	90	monomer	3.0 2.3	2.3 1.5
$V_L \kappa 3 - V_H 5$	6.5	100	50	monomer	3.0 2.2	<b>2.3 1.9</b>
$V_L$ $\kappa$ 3- $V_H$ 6	5.2	80	80	monomer	2.6 1.2	2.3 0.5

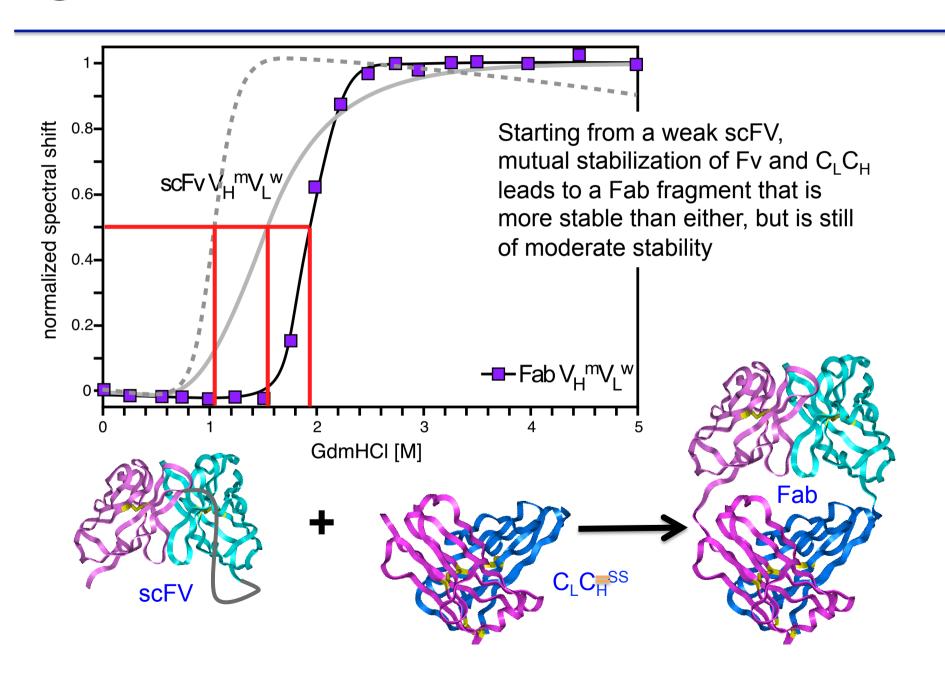
## Role of interface stability

Changes in the fluorescence spectra in multistate unfolding of scFv showed no evidence of the two native domains dissociating.

Loss of the interface between VH and VL was always coupled to the unfolding of the weaker domain

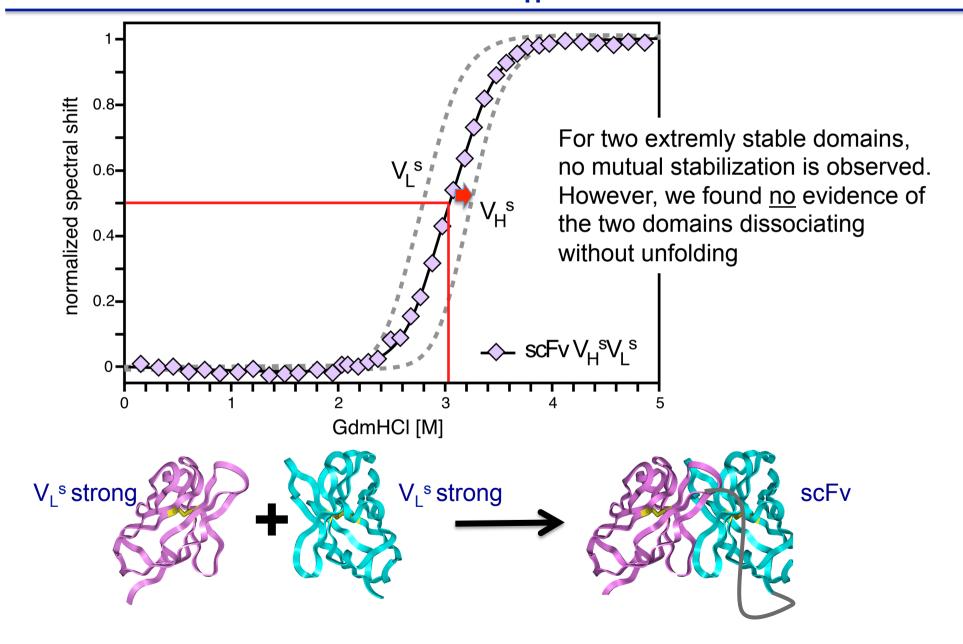
A weak interface can therefore be compensated by stabilizing the weaker of the two domains.

# from scFv to Fab

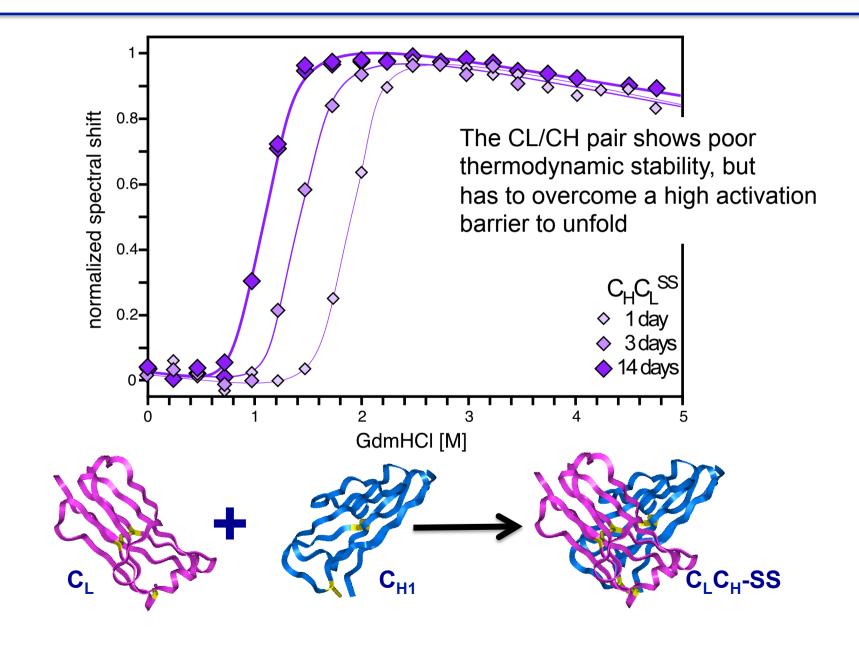




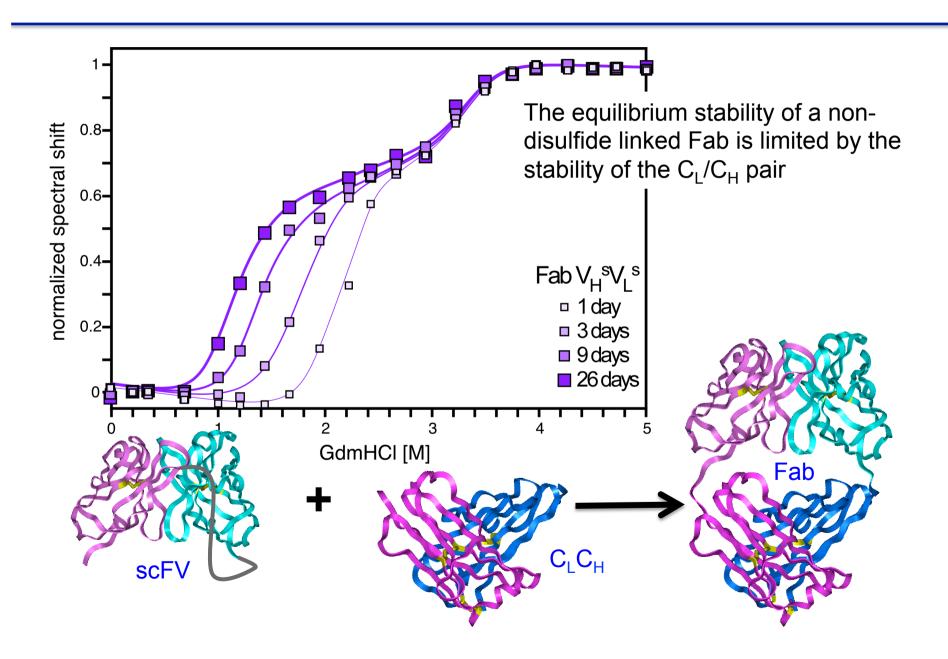
# Mutual stabilization of $V_L$ and $V_H$ in scFV



## Mutual Stabilization of C<sub>L</sub> and C<sub>H</sub>

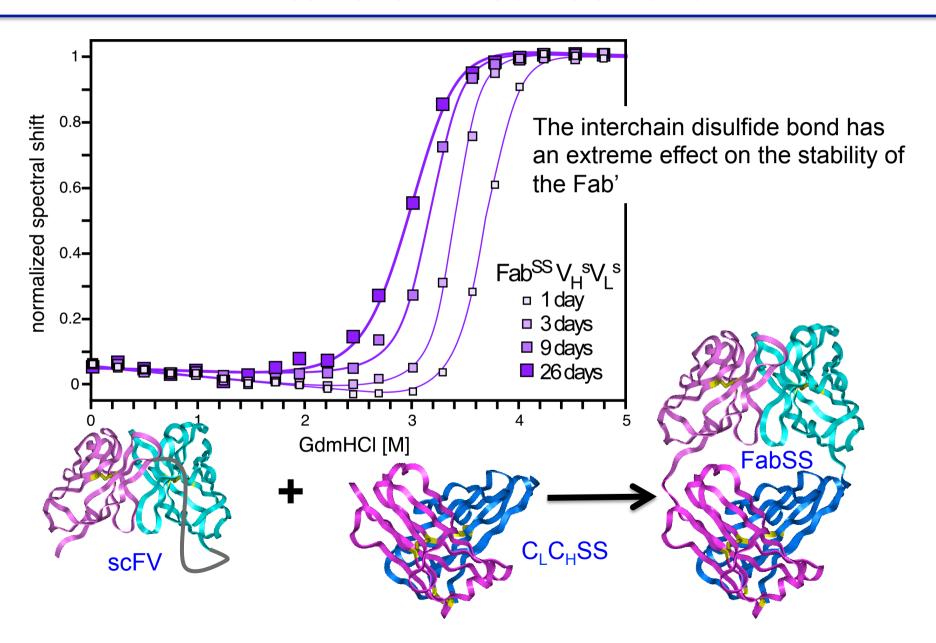


## From scFV to non-disulfide linked Fab





# Influence of the inter-chain disulfide bond

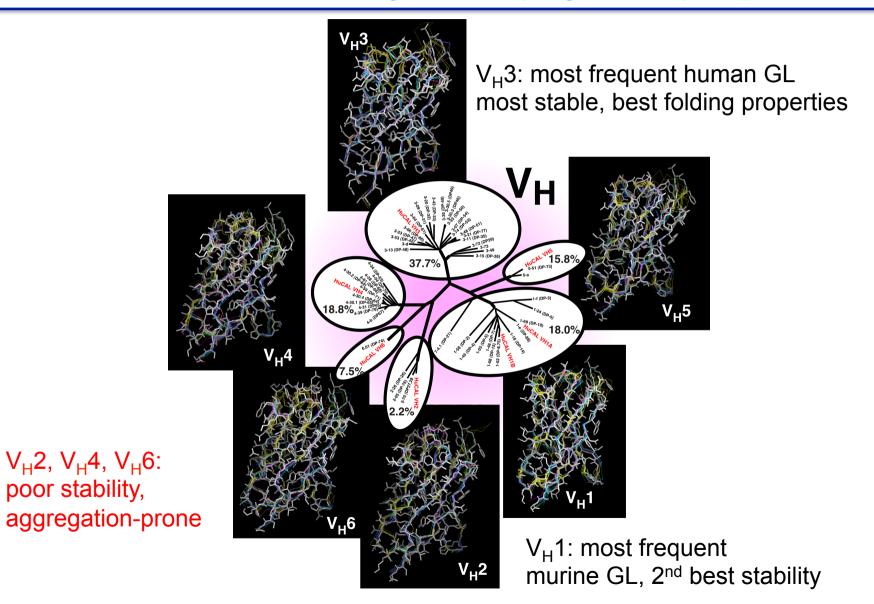


## **Summary**

- The extent of mutual stabilization of V<sub>L</sub> and V<sub>H</sub> depends on the individual sequences due to the strong contribution of CDR-3s to the domain interface, and is mainly relevant for weak domains.
- There is no stabilization between  $V_L$  and  $C_L$  in the isolated light chain, nor between  $V_H$  and  $C_H$  in the Fd fragment.
- The C<sub>L</sub>C<sub>H</sub> heterodimer dissociates in the absence of an interdomain disulfide bond.
- [GdmHCl]<sub>50</sub> of C<sub>L</sub>C<sub>H</sub>SS equals [GdmHCl]<sub>50</sub> of the isolated C<sub>L</sub> domain.
- Kinetic stabilization of the disulfide linked C<sub>I</sub> C<sub>H</sub>SS heterodimer.
- Above a [GdmHCl]<sub>50</sub> of the scFv of 1.5 2 M, the stability of the constant domains becomes limiting for the stability of the nondisulfide-linked Fab
- In the disulfide-linked Fab', even strong variable domains profit from the kinetic stabilization of the C<sub>L</sub>C<sub>H</sub>SS heterodimer, while the C<sub>L</sub>C<sub>H</sub>SS is significantly stabilized by its interaction with the V<sub>L</sub>V<sub>H</sub> heterodimer.



# Different V<sub>H</sub> families differ widely in biophysical properties





# How many mutations are needed to "repair" the weak human germline fragments?



# Features that lead to unstable and aggregation-prone antibody domains

#### Conserved hydrogen bonding interactions

core hydrogen bonding network (Glu/Gln 6, Thr 143, Tyr 104)

#### Hydrophobic core packing

steric clashes and cavities destabilize the domain, mutations to hydrophilic residues are destabilizing

#### Hydropathic contrast between core and surface

hydrophobic surface residue can decrease folding efficiency

#### **Conserved charge interactions**

buried charge cluster (Arg 77, Asp 100, Glu 99, Arg/Gln 45, Glu/Arg 53)

#### Conserved unusual main-chain torsion angles

positions which enforce a positive  $\Phi$  torsion angle, conserved Gly

#### **Conserved Pro positions**

cis-Pro L8 and and L136 of  $V_L \kappa$ , conserved trans-Pro in various positions

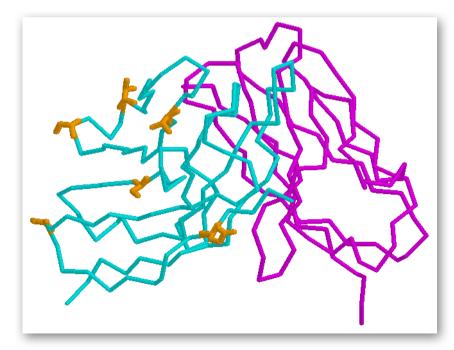
### Secondary structure propensity and torsional preference



#### Two different scFv: 2C2 ( $V_{\kappa}3-V_{H}6$ ) and 6B3 ( $V_{\lambda}3-V_{H}6$ ):

	yicia	otability
Gln H5 Val (secondary structure propensity)	+	+
Ser H16 Gly (pos. Φ, conformational strain)	+	+
Thr H58 Ile (hydrophobic packing, to V <sub>H</sub> consensus)	0	+
Ser H76 Gly (pos. Φ, conformational strain)	+	+
Ser H90 Tyr (semiexposed hydrophobic, to V <sub>H</sub> cons.)	+	0
Val H72 Asp (exposed hydrophobic residue)	+	0

[GdmHCl]<sub>50</sub> shifted from 2.0 to 2.8 M and from 0.7 to 2.5 M \*
Total stabilisation by 21 and 25 kJ/mol from 51 to 72 kJ/mol and from 42 to 67 kJ/mol \*
Total increase in yield 4.3 and 4.2-fold, from 1.2 mg/L to 5 mg/L and from 0.4 mg/L to 1.7 mg/L



vield

stability

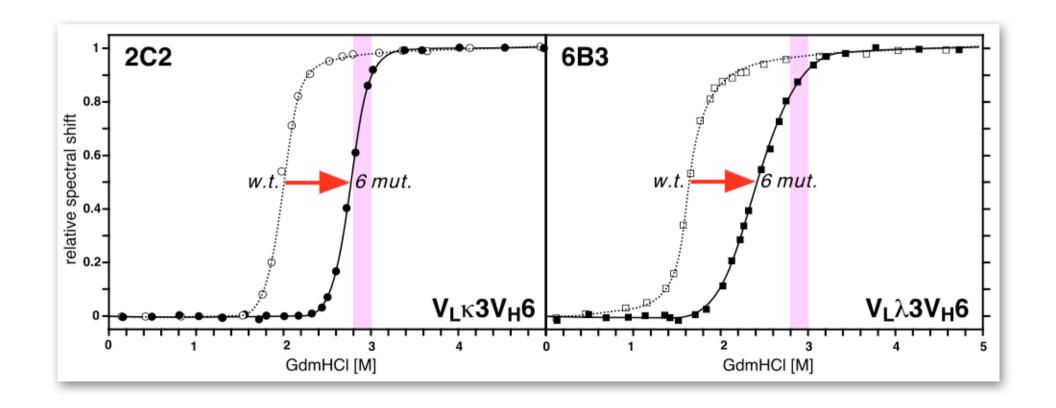
# Improving the huVH6 consensus framework

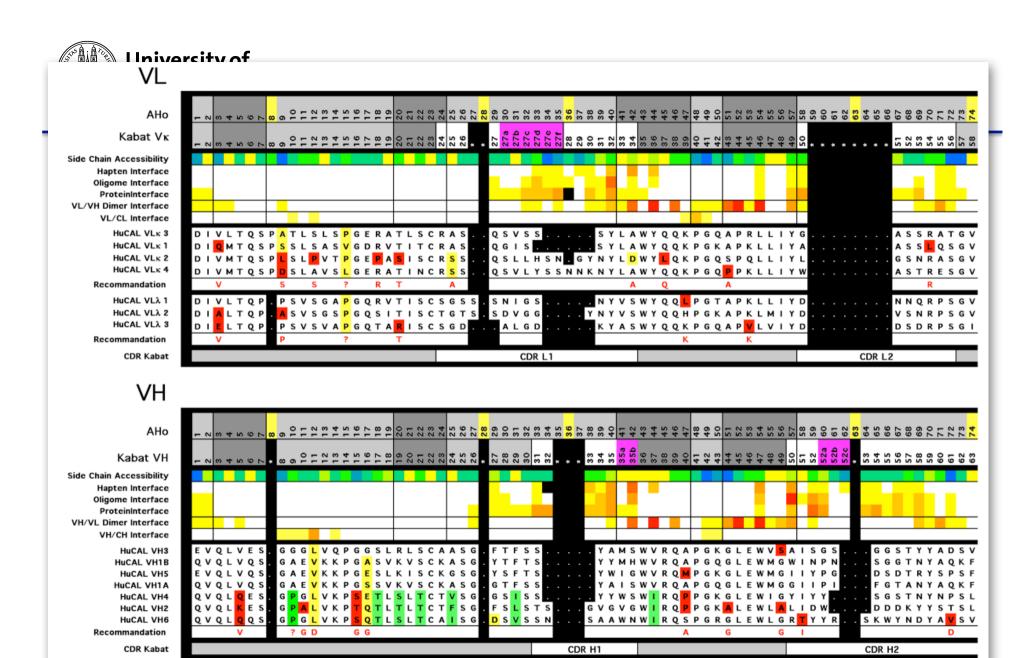
Six mutations were needed, five of them common to  $huV_H2$ ,  $huV_H4$  and  $huV_H6$ :

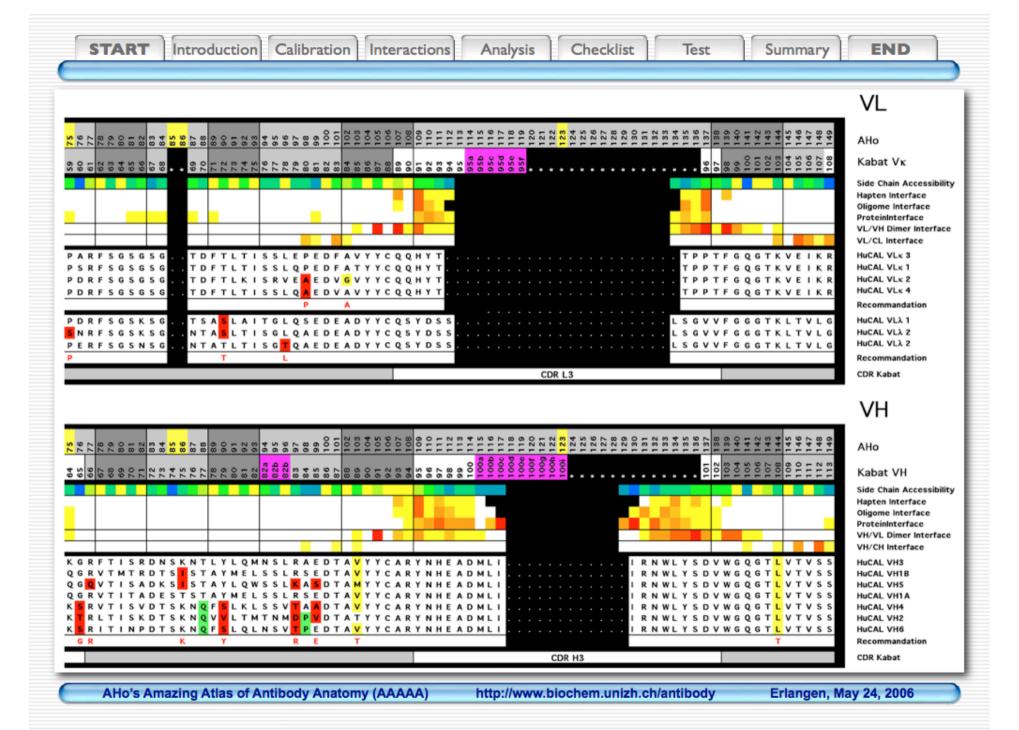
Three mutations improved both stability and yield

Two improved the folding yield, but had no measurable effect on thermodynamic stability

One significantly improved stability without affecting the folding yield









# Does variable domain stability matter for a whole IgG expressed in mammalian cells?